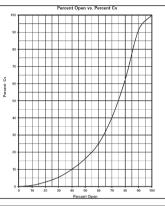


1	Nondestructive Testing		
1.1	Pressure Test	Mandatory	Yes
1.2	Chemical composition certification	Mandatory	Yes
1.3	Penetrant Test	All Body Surface	Yes
1.4	Magnetic particle testing	All Body Surface	Yes

	SIZE	DN	L	Between Flange	Cv (100%Open)	K Factor	
Ī	16"	400	85.7	150LB/125LB/PN16/PN10	16390	0.30	
	18"	450	450 104.6 150LB/125LB/PN16/PN10		21705	0.29	
Ī	20"	500	130.23	150LB/125LB/PN16/PN10	27910	0.28	



Cv = Flow in GPM of water at 1 psi pressure drop.
K = The resistance coefficient of the valve.
The constant (K) can be used to determine the

equivalent length of pipe.

9	Hand Wheel	nc		1			
8	Worm Gear	Assembly			1		
7	Short Bushing	PTFE			2		
6	0-Ring	EPDM			3		
5	Long Bushing PTFE				2		
4	Seat	EPDM			1		
3	Disc	4		1			
2	Stem	A276 SS4	16		1		
1	Body	Ductile Iro	on A536	+ Ероху	1		
NO.	NAME	NAME MATERIA			QTY		
T JRE	CWP:16Bar	SHELL			SEA		
TEST	HYDROSTATIC		24	bar		17.6	bar
PRE	AIR		6	bar		6	bar
0	DESIGN CODE	AP	609				
STAND- ARD	INSPECTION & T	AP	598				
	END STANDARD	AS1	1E 150LB,	125LB	/ DIN F	PN16, PN10	
	FACE TO FACE	AP	609				

TITLE: CONCENTRIC WAFER BUTTERFLY VALVE GEAR OPERATION NPS 16"~20" -150LB/125LB/PN16/PN10- WAFER - DI A536/SS316/EPDM

APPROVED	DWG NO.				REV
CHECKED					
DRAWN					
DESIGNED	SCALE		UNIT	mm	

